

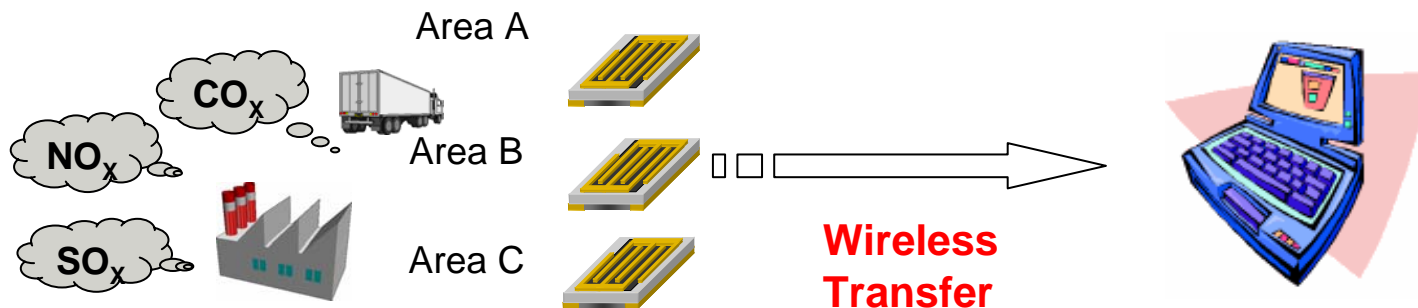
# **Research and Development of Smart Integrated Sensing System**

Shin-ichi Honda, Hidemitsu Aoki, Toshimasa Matsuoka,  
Masayuki Abe, and Masato Morifuji

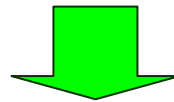
*Division of Electrical, Electronic and Information Engineering,  
Graduate School of Engineering, Osaka University*

# Background

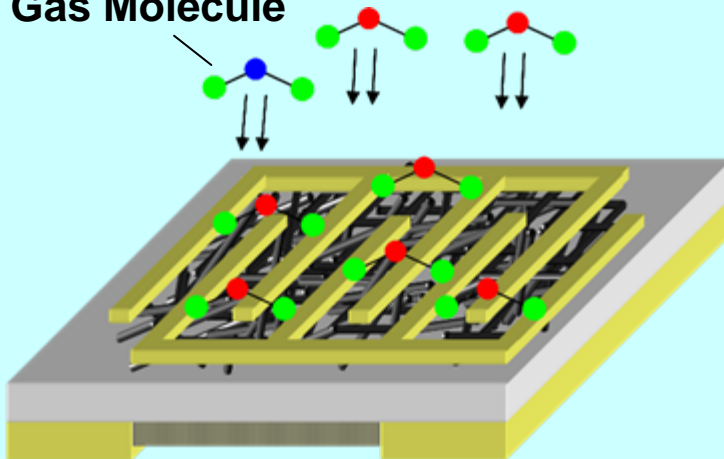
## Ubiquitous sensing system



**Ultrasensitive and low-power-consumption gas sensing device**



Gas Molecule



Gas Sensing Device

### Requirements for ubiquitous sensing:

- High sensitivity
- Low-power consumption
- Molecular recognition
- Wireless communication

# Joint research systems (IDER unit)

## Synthesis of gas-sensing materials

Leader: Honda

Winadda, Fujii, Murata, Yoshihara, Ishida,  
Inoue, Tanaka (Katayama Lab.)

## Characterization of gas-sensing materials

Sub-leader: Abe

Sugimoto (Osaka Univ. FRC)  
Sawada (Morita Lab.)  
Nagamura, Go (Unisoku Co., Ltd.)

## Fabrication of gas-sensing devices

Sub-leader: Aoki

Hyeon, Miyano, Hotta (Sugino Lab.)

## Design and simulation of gas-sensing devices and circuits

Sub-leader: Matsuoka, Morifuji

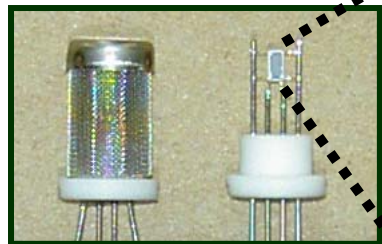
Wang, Kihara, Kim, Choji, Rin (Taniguchi Lab.)

Adviser: Prof. Taniguchi, Prof. Katayama

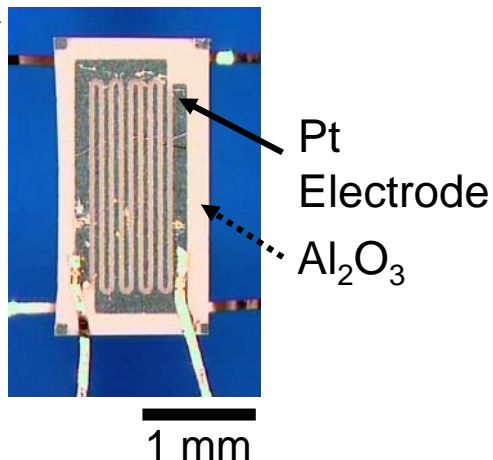
**Improvement of performance and functionality of gas-sensing devices  
→ Application to environment**

# Results

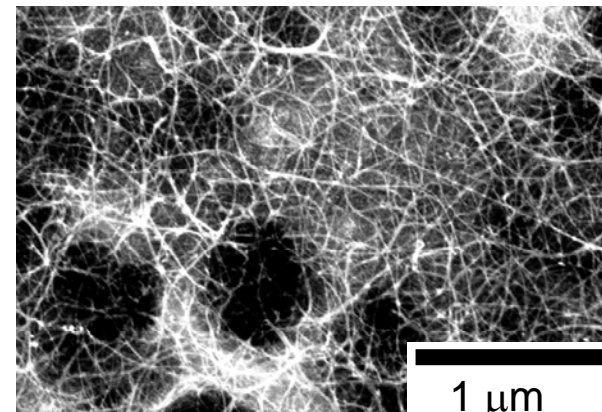
## Single-walled carbon nanotube thin-film sensor



Gas sensing device



1 mm



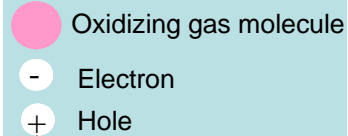
Single-walled carbon nanotube (CNT) network

### Charge transfer due to gas adsorption

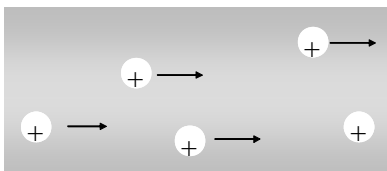
Electrons transfer from single-walled CNTs to oxidizing gas molecules



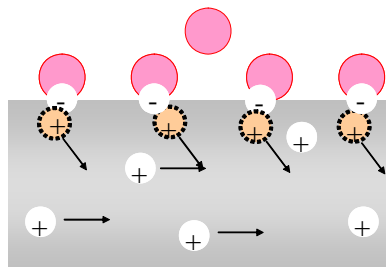
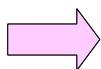
Conductance of the CNTs changes  
(Hole density of the CNTs increases)



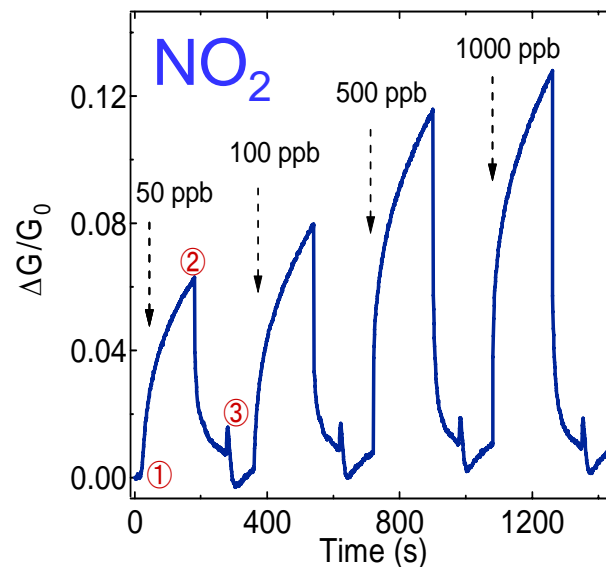
### Semiconducting CNT



Before adsorption

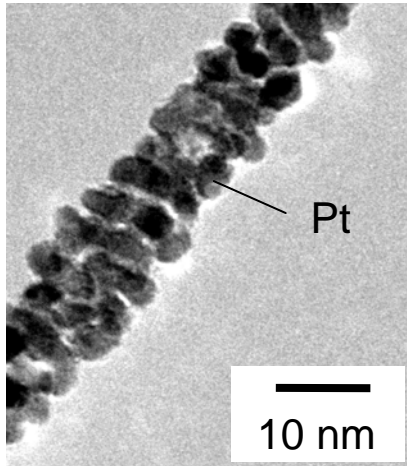


After adsorption

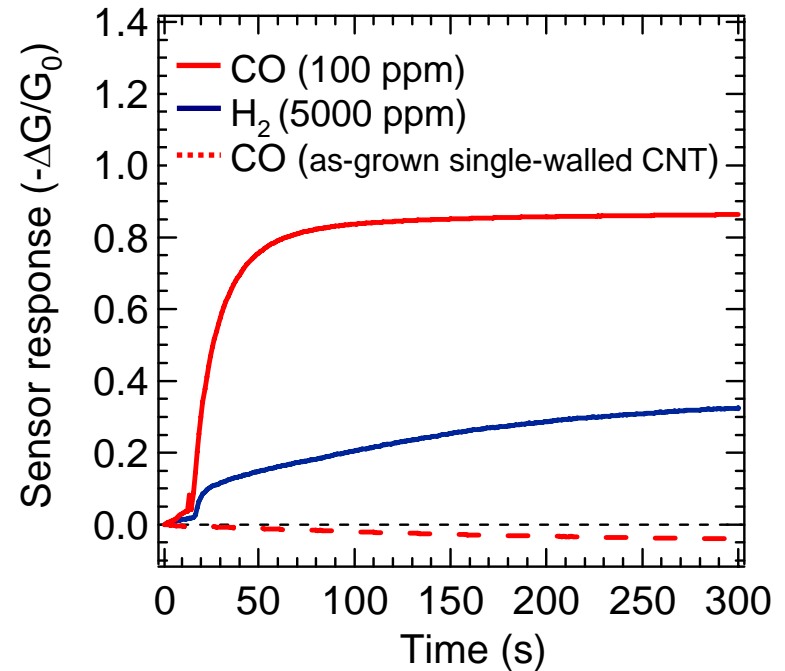
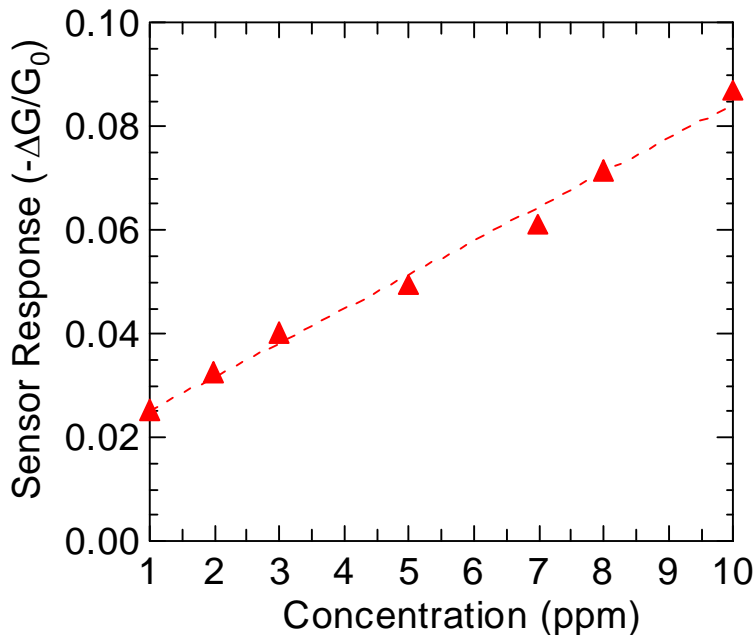


- Sensor response ( $\Delta G/G_0$ ):  $\Delta G = G_{gas} - G_0$ ,  
 $G_{gas}$  = sensor conductance after gas exposure,  
 $G_0$  = sensor conductance before gas exposure
- ① & ③: heater off, ②: heater on

# Highly sensitive and selective detection of CO using Pt-decorated single-walled CNT

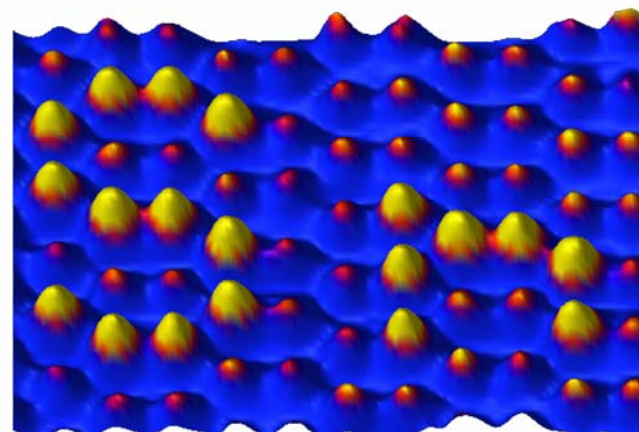
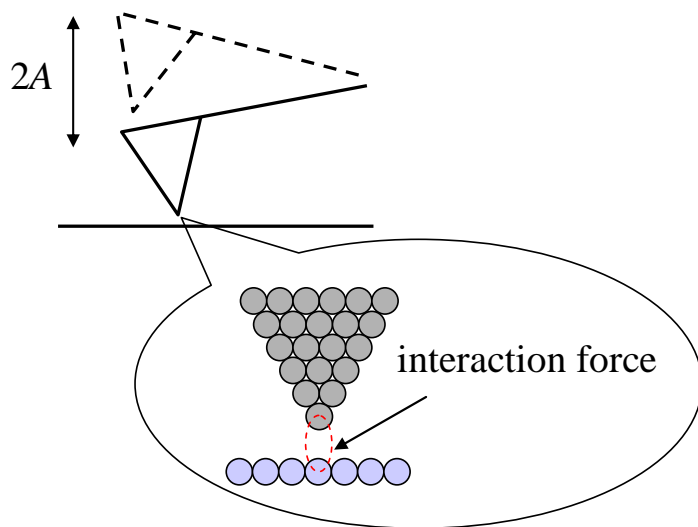


**Pt-decorated single-walled CNT  
(Pt thickness: 5 nm)**



- CO detection down to 1 ppm
- gas selectivity against H<sub>2</sub>
- quantitative detection of CO in a low-concentration range

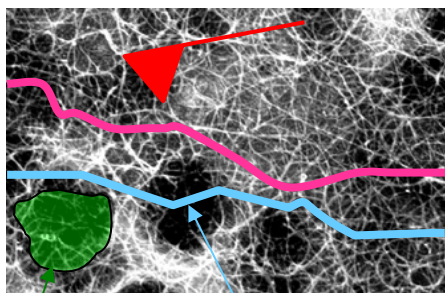
## Tool: Dynamic Force Microscopy (DFM)



atom manipulation and imaging at room temperature  
(*Nature Materials* **4**, 156 (2005))

In this IDER, we will perform

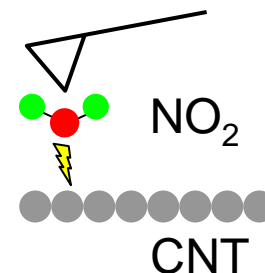
### 1. nano-electric properties



high conductive pass

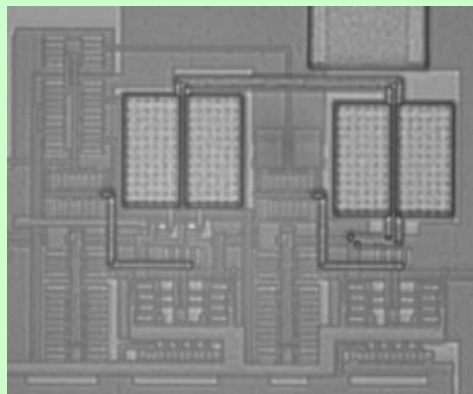
non conductive area low conductive pass

### 2. molecular manipulation and estimation of potential barrier



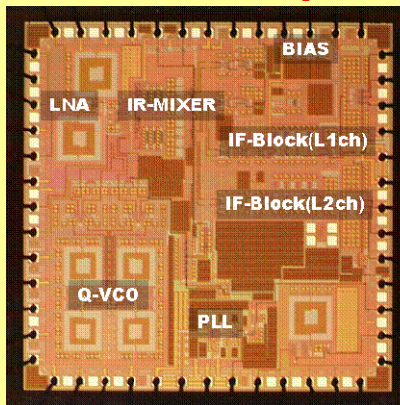


## High-Precision Low-Power Analog Circuits for Sensing System

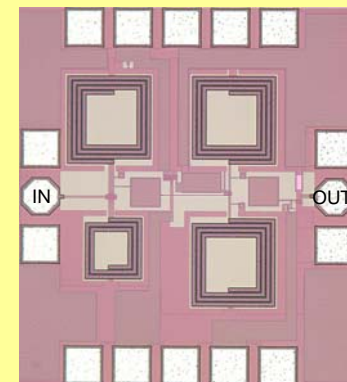


**1.5V  $\Delta$ - $\Sigma$  A/D Converter**  
(0.25  $\mu\text{m}$  CMOS)  
(*IEICE Trans. Electron J90-C*, 662 (2007).)

## RF CMOS Circuits for Wireless Data Acquisition and Control



**GPS Receiver  
RF Front-end**  
(0.25  $\mu\text{m}$  CMOS)  
(*IEICE Trans. Electron E88-C*, 1275 (2005).)



**5GHz Low Noise  
Amplifier**  
(150 nm FD-SOI CMOS)  
(*IEICE Trans. Fundamentals A E90-A*, 317 (2007).)

## Approach for CNT Sensing System

- IC Design through Circuit Simulation
- Circuit & System Implementation
- CNT Characterization with IC Chip